











58BW ST STEEL REPLACEMENT WINDOW

The look of steel, the benefits of aluminium.

A win-win for designers and homeowners alike. Featuring industry leading build quality, our 58BW ST aluminium windows are an ideal replacement for existing steel windows. In addition to impressive high thermal and acoustic performance, the design also replicates the minimal sight lines associated with steel windows, whilst providing superior performance and security. **Yet another win-win.**

DESIGN FEATURES

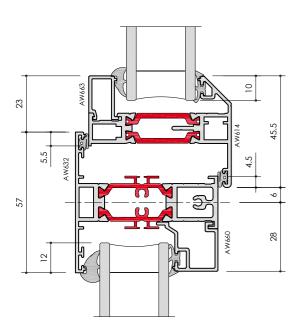
- Certified under the Secured By Design scheme
- Tested to PAS 24
- Green guide rated A
- Integrated deep head profiles for ease of trickle ventilation
- Unique polyamide thermal break design to improve thermal performance

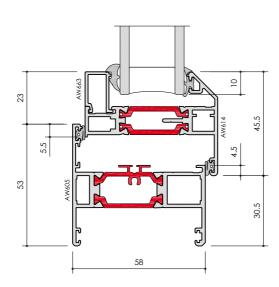
OPTIONS

- 58mm or 70mm frame depth to accommodate varying types of applications
- Internally or externally glazed
- Glazing 24mm 32mm
- Available for Lifetime Homes (LFT)
- Available in a range of single or dual colour and anodised finishes
- Available in the following aesthetics: Bay, Heritage and Contemporary
- Available in the following configurations: top hung, bottom hung, side hung, fixed light, multi-light and French casement



Heritage Transom Detail





SPECIFICATIONS

ACCREDITATION	OUTWARD OPENING
U-value (double glazing)	1.4 W/m²K
† U-value (triple glazing)	1.2 W/m ² K
Window energy rating (WER)	A - B
Green guide rating	A rated
Acoustic performance (dB)	Rw (C;Ctr) 43 (-2;-5) dB
Air tightness (Pa)	Class 4 (600 Pa)
Water tightness (Pa)	Class 9a (600 Pa)
Wind load (Pa)	Class E2400 (2400 Pa)
Security	PAS 24
3rd party certification	Q-mark
Secured by design	Yes

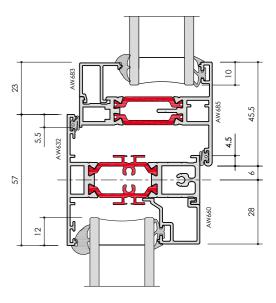
CONFIGURATIONS	
Opening	Open out
Top hung	✓
Side hung	✓
Bottom hung	✓
Fixed light	✓
Multi-light	✓
French casement	✓

SIZE LIMITS	
Top hung (max weight)	35 Kg
Side hung (max weight)	24 Kg
Bottom hung (max weight)	60 Kg (3 hinges)
Fixed light (max weight)	250 Kg

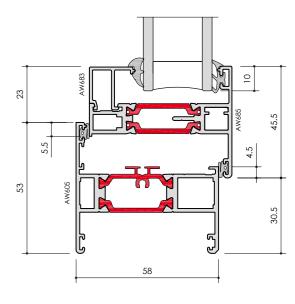
SYSTEM FEATURES		
Frame depth	58mm and 70mm	
Dual colour option	✓	
Multi-point locking	✓	
Glazing options	250 Kg	
Glazing thickness	24mm - 32mm	
Sightline (Frame to Vent)	66mm	
Sightline (Vent to Mullion)	81mm	
Sightline (Fixed Light)	43mm	

Sightline (Fixed Light)	43mm
AESTHETICS	
Bay	✓
Contemporary	✓
Heritage	✓





Contemporary
Cill Detail



U-Value [Double Glazing] - Windows are calculated using EN ISO 10077 - Part 2, 1230mmx 1480mm Side hung next to fixed light with Ugr 1.0 W/m?K using AW603 outerframe and AW614 ventU-Value (Tiple Glazing) - Windows are calculated using EN ISO 10077 - Part 2, 1230mmx 1480mm Side hung next to fixed light with Ugr 0.7 W/m?K using AW603 outerframe and AW614 ventU-Value (Tiple Glazing) - Windows are calculated using EN ISO 10077 - Part 2, 1230mmx 1480mm Side hung next to fixed light with Ugr 0.7 W/m?K using AW603 outerframe and AW685 vent

Green Guide Rating - Calculated using the Green Guide 2008 ratings for domestic windows, Powder Coated Aluminium window (Profile <0.88kg/m) double glazed

 $Acoustic \, Performance \, (dB) - Tested \, using \, AW604 \, outerframe \, and \, AW685 \, vent, \, 8/16/8.8 mm \, Acoustic \, Laminated \, Glass \, AW604 \, outerframe \, and \, AW685 \, vent, \, 8/16/8.8 mm \, Acoustic \, Laminated \, Glass \, AW604 \, outerframe \, and \, AW685 \, vent, \, 8/16/8.8 mm \, Acoustic \, Laminated \, Glass \, AW604 \, outerframe \, and \, AW685 \, vent, \, 8/16/8.8 mm \, Acoustic \, Laminated \, Glass \, AW604 \, outerframe \, and \, AW685 \, vent, \, 8/16/8.8 mm \, Acoustic \, Laminated \, Glass \, AW604 \, outerframe \, AW604 \, outerframe \, AW685 \, vent, \, 8/16/8.8 mm \, Acoustic \, Laminated \, Glass \, AW604 \, outerframe \, AW604 \, outerframe \, AW685 \, vent, \, 8/16/8.8 mm \, Acoustic \, Laminated \, Glass \, AW604 \, outerframe \, AW604$

Top Hung (maxweight) - Based upon Nico 24" Standard top hung friction stay / Side Hung (maxweight) - Based upon Nico 16" Standard side hung friction stay / Bottom Hung (maxweight) - Based upon 3 x RW20M hinges